



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6798927-1A
Job Sheet 178386



Part No: RB6798927-1A

Job Qty: 6 ea

Part Name: Jaw Part



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/30/18

Job Tracking No:

Due Date: 7/3/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6798927 Rev.2 IPP Rev. A 18.05.30 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/3/18	7/3/18	0.00	0.00	Start Up Waterjet2		OK 18/06/30
100	Waterjet	6 pcs	7/3/18	7/3/18	0.00	0.60	Waterjet 2 OMAX	DAS	OK 18/06/30
110	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC2 Waterjet-4	AA	OK 18/06/30
120	Mill Conv	6 pcs	7/3/18	7/3/18	0.50	1.00	Mill Conv 2	NV5000	JCL
130	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC2 Machining-5		JCL 18-07-10
140	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC8 Machining-5		OK 18/07/18
150	Outsource	6 pcs	7/3/18	7/3/18	0.00	0.00	Outsource1		
160	Packaging	6 pcs	7/3/18	7/3/18	0.00	0.00	Packaging2		OK 18/07-25
170	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC6		38
180	Packaging	6 pcs	7/3/18	7/3/18	0.00	0.00	Packaging3-2	DAS	MLO
190	QC21-SA	6 Ea	7/3/18	7/3/18	0.00	0.00	QC21	21	JUL 26 2018

Part Op 100 - 1-Cut as per DWG. DWG. Rev: 2 PROG. Rev: 2 2-Debur if necessary
 Descriptions: 120 - 1-Machine as per DWG. 2-Debur
 150 - 1-Issue P/O to METCORE; P/O 40535 RC 32-36 2-Bead blast 3--Material type; 4140 4- Certificate of
 Conformity is required
 160 - Receive
 180 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140-B-0.500x3.500	4140 Steel Bar 0.500 X 3.500	.6840 ft (.114 ea)	90-Start up Operation	5048421

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140-B-0.500x3.500	1	6	0

Part Specifications

Specifications could not be found.

Plex 6/15/18 4:05 PM dart.logan.david



Container No: S089231



Part: RB6798927-1A

Job No: 178386

Serial No/Batch: S089231

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/05/18

240
8E
92-0



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040535**

Supplier: ATL002-VC
Atlantic Heat Treat 2001
401 Frankcom
Ajax
ON
L1S R14 Canada
Phone: 866 257 6395

PO No: PO040535
PO Date: 7/18/18
Due Date: 7/25/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180923	RB6893734	Compressor Rear Bearing Wrench 1-Issue P/O to Atlantic; P/O _____ RC 36-40 2-Bead blast 3-Material type; 4130 4- Certificate of Conformity is required ***NOTE*** DROP SHIP TO FINISHER Atlantic to ship directly to GROUPE ALTECH***	Firmed	-	7/25/18	1 pcs	0 pcs	1 pcs	\$37.50/pcs	\$37.50

Line Item Note ** rush - need back both parts asap **

180924			Firmed	-	7/25/18	1 pcs	0 pcs	1 pcs	\$37.50/pcs	\$37.50
Sub Total:							2	0	2	\$75.00

2	178389	RB6798927-2A	Jaw Part 1-Issue P/O to Atlantic Heat Treat; P/O _____ RC 32-36 2-Bead blast 3-Material type; 4- Certificate of Conformity is required	Firmed	-	7/25/18	6 pcs	0 pcs	6 pcs	\$12.50/pcs	\$75.00
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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	178386	RB6798927-1A	Jaw Part 1-Issue P/O to Atlantic; P/O RC 32-36 2-Bead blast 3-Material type; 4140 4- Certificate of Conformity is required	Firmed	-	7/25/18	6 pcs	0 pcs	6 pcs	\$12.50/pcs	\$75.00
Grand Total:											\$225.00

6x 18-07-25

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Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/25/18 10:23 AM dart.tsimiklis.chrisoula

Atlantic Heat Treating (2001) Ltd

Order No.: 156902

Ship Date: 7/19/2018

Shipping Ticket

Sold To: 1448DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Ship To: 154109DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

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Purchase Order Number	Packing List No	Customer Job No	Route	Carrier
PO040535				

Quantity	Part No. / Part Name / Part Description	Pounds
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2 PCS MATERIAL 4130
ANNEALING AND HEAT TREAT TO 36-40RC
SAND BLAST, C OF C, PRT# RB6893734, JOB# 180923

Container Type	# Of Containers	Cust Cont Id	Container Type	# Of Containers	Cust Cont Id
BOX	1				

NOTICE: OUR LIABILITY IS LIMITED TO OUR INVOICE CHARGES ONLY

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Shipped Complete

Quantity Shipped: 2

Pounds Shipped: 3.00

40 RC

7-23-16

Order No.: 156902

Shipped Complete

Quantity Shipped: 2.00

Received By:

Date:

Pounds Shipped: 3.00

Sold To: DART AEROSPACE LTD.

Shipped ON: 07/19/2018

Certification

Date: 07/23/2018

Entry Date: 07/19/2018

Page: 1 of 1

To:DART AEROSPACE LTD.
1270 ABERDEEN ST

Purchase Order No.: PO040535

Packing List No.:

HAWKESBURY ON K6A 1K7

Material: 4140

We are pleased to provide you with the following Certificate of Compliance.

Quantity	Part Number / Part Name / Part Description	Pounds
2	2 PCS MATERIAL 4130 ANNEALING AND HEAT TREAT TO 36-40RC SAND BLAST, C OF C, PRT# RB6893734, JOB# 180923	3

Insp. Type	Scale	Minimum	Maximum	Number	Other
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Customer Requirements:

Harden rockwell

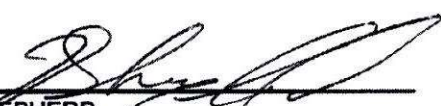
Results:

Harden ROCKWE	36.	40.	40.	TESTED AS PER SAMPLING PLAN
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HEAT TREATED TO 40 RC AS PER CUSTOMER REQUEST

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STATEMENT OF LIMITED LIABILITY (PLEASE READ CAREFULLY): ALL WORK IS ACCEPTED SUBJECT TO THE FOLLOWING CONDITIONS: It is recognized that even after employing all the scientific methods known to us, hazards still remain in metal treating. THEREFORE, OUR LIABILITY SHALL NOT EXCEED TWICE THE AMOUNT OF OUR CHARGES FOR THE WORK DONE ON ANY MATERIAL (FIRST TO REIMBURSE FOR THE CHARGES AND SECOND TO COMPENSATE IN THE AMOUNT OF THE CHARGES), EXCEPT BY WRITTEN AGREEMENT SIGNED BY THE METAL TREATER. THE CUSTOMER, BY CONTRACTING FOR METAL TREATMENT, AGREES TO ACCEPT THE LIMITS OF LIABILITY AS EXPRESSED IN THIS STATEMENT TO THE EXCLUSION OF ANY AND ALL PROVISIONS AS TO LIABILITY ON THE CUSTOMER'S OWN INVOICES, PURCHASE ORDERS OR OTHER DOCUMENTS. IF THE CUSTOMER DESIRES HIS OWN PROVISIONS AS TO LIABILITY TO REMAIN IN FORCE AND EFFECT, THIS MUST BE AGREED TO IN WRITING, SIGNED BY AN OFFICER OF THE TREATER, IN SUCH EVENT, A DIFFERENT CHARGE FOR OUR SERVICES REFLECTING THE HIGHER RISK TO TREATER, SHALL BE DETERMINED BY THE TREATER AND CUSTOMER. THE TREATER MAKES NO EXPRESS OR IMPLIED WARRANTIES AND SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF THE FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, AS TO THE PERFORMANCE OF CAPABILITIES OF THE MATERIAL AS HEAT TREATED, OR THE HEAT TREATMENT. THE AFOREMENTIONED LIMITATION OF LIABILITY STATED ABOVE IS SPECIFICALLY IN LIEU OF ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS, AND OF ANY OTHER SUCH OBLIGATION ON THE PART OF THE TREATER. No claim for shortage in weight or count will be entertained unless presented within five (5) working days after receipt of materials by customer. No claim will be allowed for shrinkage, expansion, deformity, or rupture of material in treating or straightening, except by prior written agreement, as above, nor in any case for rupture caused by or occurring during subsequent grinding. Whenever we are given material with detailed instructions as to treatment, our responsibility shall end with the carrying out of those instructions. Failure by a customer to indicate plainly and correctly the kind of material (i.e., proper alloy designation) to be treated, shall cause an extra charge to be made to cover any additional expense incurred as a result thereof, but shall not change the limitation of liability stated above. Customer agrees there will be no liability on the treater in contract for any special, indirect or consequential damages arising whatsoever, including but not limited to personal injury, property damage, loss of profits, loss of production, recall or any other losses, expenses or liabilities allegedly occasioned by the work performed on the part of the treater. It shall be the duty of the customer to inspect the merchandise immediately upon its return, and in any event claims must be reported prior to the time that any further processing, assembling or any other work undertaken. OUR LIABILITY TO OUR CUSTOMERS SHALL CEASE ONCE ANY FURTHER PROCESSING, ASSEMBLING OR ANY OTHER WORK HAS BEEN UNDERTAKEN ON SAID MATERIAL. No agent or representative is authorized to alter the above conditions, except by writing duly signed by an officer of treater.


KEAN SHEPHERD
QUALITY CONTROL
ATLANTIC HEAT TREATING 2001 LTD